

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 06-246499
 (43)Date of publication of application : 06.09.1994

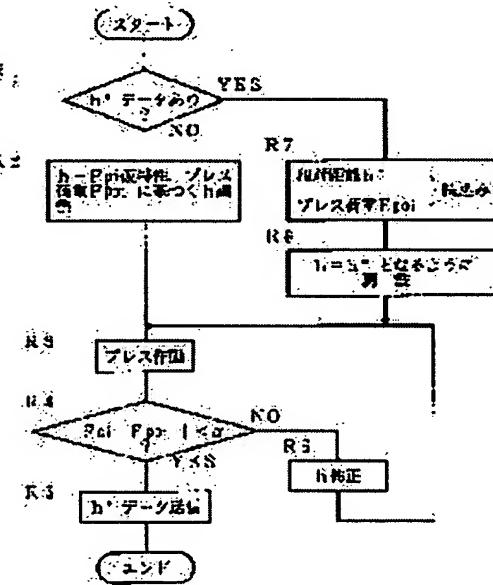
(51)Int.CI. B30B 15/06
 B21D 37/14

(21)Application number : 05-066042 (71)Applicant : TOYOTA MOTOR CORP
 (22)Date of filing : 01.03.1993 (72)Inventor : KIRII KAZUNARI

(54) METHOD AND DEVICE FOR SETTING PRESS WORK CONDITION OF PRESS

(57)Abstract:

PURPOSE: To immediately reproduce an appropriate press-work condition in the case of using the same die again by the same press.
 CONSTITUTION: When setting a relative distance h corresponding to a die height in the case of the first die, the relative distance h is adjusted so that a prescribed press load F_{poi} is attained while performing a trial pressing at R2. After the adjustment, the relative distance h is stored at R5 as a relative distance h^* data. Next, in the case of using the die by the same press, an adjustment is made at R8 so that the relative distance h coincides with the h^* data.



LEGAL STATUS

[Date of request for examination] 21.11.1996
 [Date of sending the examiner's decision of rejection]
 [Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]
 [Date of final disposal for application]
 [Patent number] 3189476
 [Date of registration] 18.05.2001
 [Number of appeal against examiner's decision of rejection]
 [Date of requesting appeal against examiner's decision of rejection]
 [Date of extinction of right]